



NOTES:
1. CLEAN UNCOVERED FLAP ASSY & REPAIR PER FRA PART 43.13-1A.
2. PRIME DETAIL - PARTS 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.
3. COVER FLAP ASSY PER FRA PART 43.13-1A, CHAP. 3, FABRIC - CARBONITE 101 OR EQUIV.

FASTENER CODE	ITEM	MATERIAL	STOCK SIZE	QTY
1	1	17	SPAR	0.32 X 3.75 X 12.38
1	1	16	L.E. SKIN	0.20 X 3.50 X 17.0
1	1	15	T.E. SPLICE	0.20 X 3.38 X 4.12
1	1	14	T.E. SPLICE	0.20 X 3.50 X 17.13
1	1	13	L.E. SKIN	0.20 X 3.50 X 35.0
1	1	12	OPP - 1	0.25 X 1.25 X 2.31
1	1	11	CLIP	0.25 X 1.13 X 2.108
1	1	10	OPP - 9	0.25 X 1.13 X 2.108
1	1	9	CLIP	0.25 X 1.13 X 2.108
1	1	8	GUSSET	0.32 X 2.31 X 4.5
1	1	7	SPLICE PLATE	0.32 X 2.31 X 4.5
1	1	6	SPLICE ANGLE - LWR	0.32 X 1.88 X 6.75
1	1	5	SPLICE ANGLE - UPR	0.32 X 1.88 X 6.75
1	1	4	OPP - 3	0.32 X 1.88 X 6.75
1	1	3	FLAP ASSY - LH	0.32 X 1.88 X 6.75
1	1	2	OPP - 1	0.32 X 1.88 X 6.75
1	1	1	FLAP ASSY - LH	0.32 X 1.88 X 6.75
1	1	0	FLAP ASSY - LH	0.32 X 1.88 X 6.75
1	1	-1	FLAP ASSY - LH	0.32 X 1.88 X 6.75
1	1	-2	FLAP ASSY - LH	0.32 X 1.88 X 6.75
1	1	-3	FLAP ASSY - LH	0.32 X 1.88 X 6.75
1	1	-4	FLAP ASSY - LH	0.32 X 1.88 X 6.75

DRAWN BY: *8/14/11*
CHECK BY: *8/14/11*
SCALE: NOTED
TOLL: 2.03
USED ON: SAC-2000
MIN. EPI: 2.0A

BUSHMASTER DESIGN LLC
1000 WASHINGTON - Division of Bushmaster Inc. LLC
1000 WASHINGTON - Division of Bushmaster Inc. LLC
1000 WASHINGTON - Division of Bushmaster Inc. LLC

FLAP ASSY

SAC-2400 SH-1-2