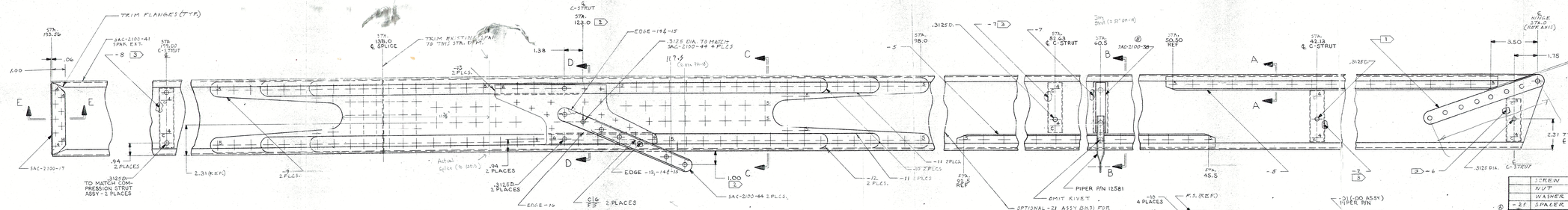
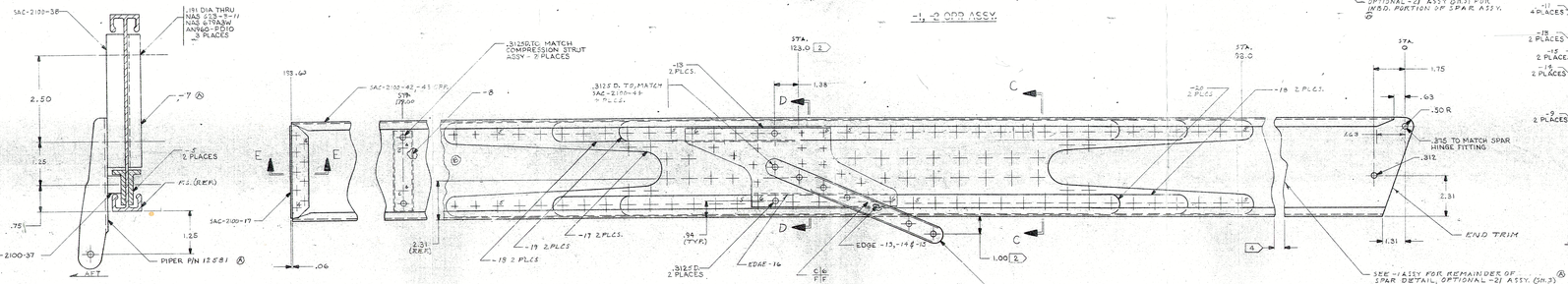
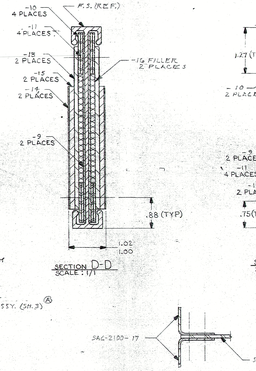
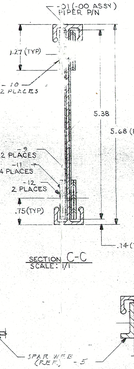
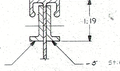
REVISIONS			
SYM	DESCRIPTION	DATE	APPR.
A	ADD -21,-22 OPP. ASSY AS OPTIONAL SPAR STIFFENER INSTL. - CHG. TO SH. 1-3, REV. P/L	4/17/81	[illegible]
B	CORRECT -3,-4 OPP. VIEW FOR -17 INSTL. CHG.-1 TO SAC-2100-38, ADD PLAS. 8	4/14/82	DAK











	SCREW	NAS 623-3-11		3	1
	NUT	NAS 679A3W		3	1
	WASHER	AN960-PD10		3	1
-25	SPACER	.50 DIA. ROD L=.25	6061-T6 BAR	1	3
-24	STRAP-STIFF'R.	.128 X .795 X 41.63	2024-T3 SH.	4	3
-23	STRAP-STIFF'R.	.128 X 1.00 X 47.63	2024-T3 SH.	4	3
	[illegible] (REF.)				
-21	F.S. ASSY-OPT. (L.H.)			1	3
-20	STRUT PTG.			2	1
-44	OPP SAC-2100-42			1	1
-43	SPAR EXTRUSION	(FULL LENG)		1	1
-42	SPAR EXTENTION			1	1
-41	ANGLE			2	1
12581	JURY STRUT SUPT.		PIPER PART	1	1
-40	FILLER			1	1
-39	FILLER			1	1
-38	DOUBLER STRAP	.050 X 1.13 X 24.75	2024-T3 CLAD	2	2
-36	DOUBLER STRAP	.050 X 1.12 X 38.75		2	2
-35	DOUBLER STRAP	.025 X 1.13 X 36.13		2	2
-34	REINF. PLATE	.250 X 2.38 X 46.13		2	2
-16	FILLER	.100 X 3.12 X 11.88		2	2
-15	FILLER	.1378 X 1.50 X 7.13	AL. SH. (7)	2	2
-14	SPACER	.050 X 1.00 X 7.13	AL. SH. (7)	2	2
-13	DOUBLER-PTG.	.100 X 4.63 X 12.13	2024-T3 CLAD	2	2
-12	DOUBLER STRAP	.050 X 1.13 X 38.63		2	2
-11	STIF.-CHAN.	.050 X 1.13 X 46.13		4	2
-10	DOUBLER STRAP	.050 X 1.13 X 38.63		2	2
-9	SPLICE PLATE	.250 X 5.38 X 53.63		2	2
-8	STIF.-CHAN.	.050 X 1.88 X 4.62		1	2
-7	STIF.-CHAN	.050 X 1.88 X 3.90		3	2
-6	F.S. SPAR ASSY	.050 X 8.83 X 3.25	2024-T3 CLAD	2	2
-5	STIF-EXT.	LEN. = 48	(5)	4	2
-4	SPP - 3			1	1
-3	F.S. SPAR ASSY			1	1
-2	SPP - 1			1	1
-1	SPLICED F.S. ASSY.			1	1
PART NO	ITEM	STOCK SIZE	MATERIAL	QTY	LOC

FASTENER CODE:
- [illegible] MS20470AD(X) X DIA.
- [illegible] MS20426AD(X) X DIA.
- FTF FLUSH BOTH SIDES

DRAWN: [illegible]
CHECKED:
SCALE: 1/2 & NOTED
TOLERANCE: ± .03
FINISH: (6)
USED ON: SAC-2000

SIMPSON AVIATION CO.
P.O. BOX 126
GILLIAM, LA. 71029

SPAR ASSY - FRONT

SAC-2150 SH. 1 -B