



NOTES:
1. FLAP UNCOVERED FLAP ASSY & REPAIR PER FAA PART 43.13-1A
2. CHAP 2, SECT 3
3. PRIME DETAIL PARTS-2 COATS MIL-P-8808
4. PRIME ASSY-2 COATS MIL-P-8808
5. COVER FLAP ASSY PER FAA PART 43.13-1A, CHAP 3
6. PARTS SEGMENT 101 OR EQUIV.

ITEM	QTY	DESCRIPTION	STOCK SIZE	QTY
1	1	SPAR	.032 X 3.75 X 12.36	2024-73 CLAD
2	1	L.E. SKIN	.020 X 3.50 X 12.0	
3	1	T.E. SPLICE	.020 X 3.50 X 12.0	
4	1	T.E. SKIN	.020 X 3.50 X 12.0	
5	1	L.E. SKIN	.020 X 3.50 X 12.0	
6	1	CLIP	.025 X 1.25 X 2.31	
7	1	CLIP	.025 X 1.25 X 2.31	
8	1	CLIP	.025 X 1.25 X 2.31	
9	1	CLIP	.025 X 1.25 X 2.31	
10	1	CLIP	.025 X 1.25 X 2.31	
11	1	CLIP	.025 X 1.25 X 2.31	
12	1	CLIP	.025 X 1.25 X 2.31	
13	1	CLIP	.025 X 1.25 X 2.31	
14	1	CLIP	.025 X 1.25 X 2.31	
15	1	CLIP	.025 X 1.25 X 2.31	
16	1	CLIP	.025 X 1.25 X 2.31	
17	1	CLIP	.025 X 1.25 X 2.31	
18	1	CLIP	.025 X 1.25 X 2.31	
19	1	CLIP	.025 X 1.25 X 2.31	
20	1	CLIP	.025 X 1.25 X 2.31	
21	1	CLIP	.025 X 1.25 X 2.31	
22	1	CLIP	.025 X 1.25 X 2.31	
23	1	CLIP	.025 X 1.25 X 2.31	
24	1	CLIP	.025 X 1.25 X 2.31	
25	1	CLIP	.025 X 1.25 X 2.31	
26	1	CLIP	.025 X 1.25 X 2.31	
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29	1	CLIP	.025 X 1.25 X 2.31	
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45	1	CLIP	.025 X 1.25 X 2.31	
46	1	CLIP	.025 X 1.25 X 2.31	
47	1	CLIP	.025 X 1.25 X 2.31	
48	1	CLIP	.025 X 1.25 X 2.31	
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50	1	CLIP	.025 X 1.25 X 2.31	
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61	1	CLIP	.025 X 1.25 X 2.31	
62	1	CLIP	.025 X 1.25 X 2.31	
63	1	CLIP	.025 X 1.25 X 2.31	
64	1	CLIP	.025 X 1.25 X 2.31	
65	1	CLIP	.025 X 1.25 X 2.31	
66	1	CLIP	.025 X 1.25 X 2.31	
67	1	CLIP	.025 X 1.25 X 2.31	
68	1	CLIP	.025 X 1.25 X 2.31	
69	1	CLIP	.025 X 1.25 X 2.31	
70	1	CLIP	.025 X 1.25 X 2.31	
71	1	CLIP	.025 X 1.25 X 2.31	
72	1	CLIP	.025 X 1.25 X 2.31	
73	1	CLIP	.025 X 1.25 X 2.31	
74	1	CLIP	.025 X 1.25 X 2.31	
75	1	CLIP	.025 X 1.25 X 2.31	
76	1	CLIP	.025 X 1.25 X 2.31	
77	1	CLIP	.025 X 1.25 X 2.31	
78	1	CLIP	.025 X 1.25 X 2.31	
79	1	CLIP	.025 X 1.25 X 2.31	
80	1	CLIP	.025 X 1.25 X 2.31	
81	1	CLIP	.025 X 1.25 X 2.31	
82	1	CLIP	.025 X 1.25 X 2.31	
83	1	CLIP	.025 X 1.25 X 2.31	
84	1	CLIP	.025 X 1.25 X 2.31	
85	1	CLIP	.025 X 1.25 X 2.31	
86	1	CLIP	.025 X 1.25 X 2.31	
87	1	CLIP	.025 X 1.25 X 2.31	
88	1	CLIP	.025 X 1.25 X 2.31	
89	1	CLIP	.025 X 1.25 X 2.31	
90	1	CLIP	.025 X 1.25 X 2.31	
91	1	CLIP	.025 X 1.25 X 2.31	
92	1	CLIP	.025 X 1.25 X 2.31	
93	1	CLIP	.025 X 1.25 X 2.31	
94	1	CLIP	.025 X 1.25 X 2.31	
95	1	CLIP	.025 X 1.25 X 2.31	
96	1	CLIP	.025 X 1.25 X 2.31	
97	1	CLIP	.025 X 1.25 X 2.31	
98	1	CLIP	.025 X 1.25 X 2.31	
99	1	CLIP	.025 X 1.25 X 2.31	
100	1	CLIP	.025 X 1.25 X 2.31	

DRAWN BY: *8/11/77*
CHECK BY:
SCALE: NOTED
TOL: ±.03
USED ON: SAC-2000
FLAP ASSY
SAC-2400 SH-1-2