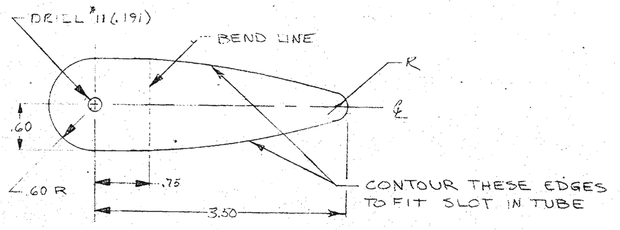
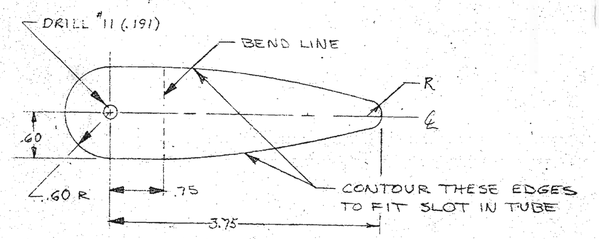
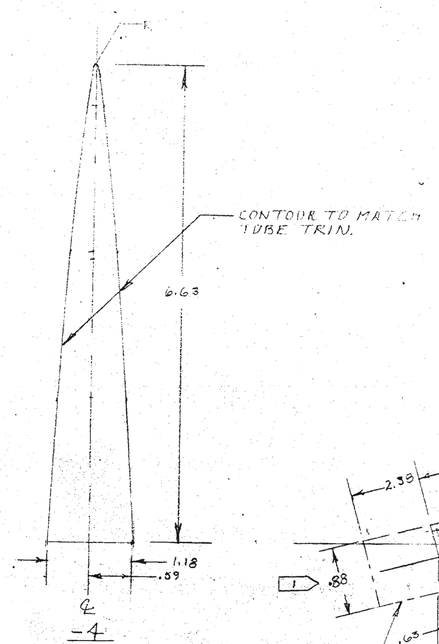


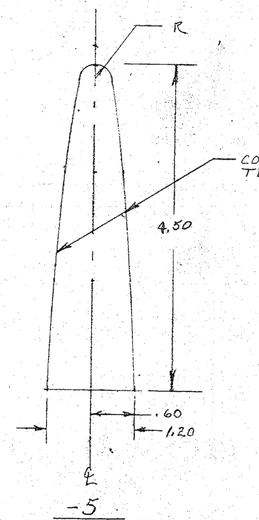
-2
SCALE - FULL
PART SHOWN IN FLAT POSITION BEFORE BENDING



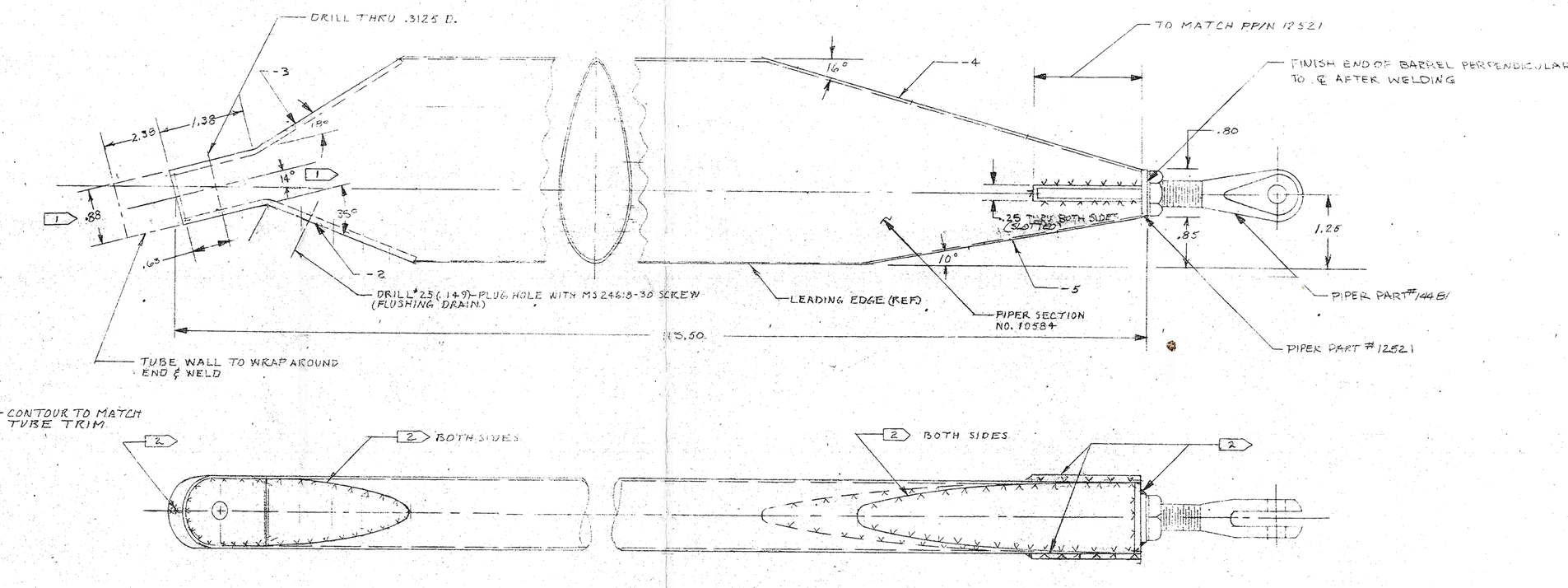
-3
SCALE - FULL
PART SHOWN IN FLAT POSITION BEFORE BENDING



-4
SCALE - FULL



-5
SCALE - FULL



-1 ASSEMBLY
SCALE - FULL

1 DIM. TO MATCH WING FTG.
2 WELD PER MIL-E-6843, CLASS 10013

NOTE 1. REDRAWN SIMPSON AVIATION DWG. 66-4 REV. A
2. FLUSH STRUT ASSY WITH HOT LINSEED OIL

REL	PART NO.	ITEM	STOCK SIZE	MATERIAL	QTY	SH
	-5	GUSSET	.063 X .120 X 4.63	AISI 4130 NORM. SH.	2	—
	-4	GUSSET	.063 X .120 X 6.75	AISI 4130 NORM. SH.	2	—
	10584-	STRUT TUBE	—	PIPER PART	2	—
	14481-00	FORK ASSY	—	PIPER PART	2	—
	12521	STRUT FTG	—	PIPER PART	2	—
	-3	GUSSET	.10 X 1.25 X 2.88	AISI 4130 NORM. SH.	2	—
	-2	GUSSET	.10 X 1.25 X 3.50	AISI 4130 NORM. SH.	2	—
	-1	ASSEMBLY	—	—	2	—

FASTENER CODE:
X = MS20470AD X DIA
C X = MS20426AD X DIA
CL X = NAS1738 X DIA

DRAWN BY: George 12-2-79
CHECK BY: [signature] 1/25/00
APPROVED:
TOLERANCE: X = ±.1, .XX = ±.05, .XXX = ±.005
ANGLES ± .5 DEGREES
FINISH NOTED

SIMPSON AVIATION CO.
P.O. BOX 126
GILLIAM, LA. 71029

STRUT ASSY — REAR LIFT

SCALE NOTED
USED ON: SAC-1000
SAC-1020
SHEET 1 OF 1
REV