



- NOTES:
1. CLEAN UNCOVERED FLAP ASSY & REPAIR PER FAA PART 43.13-1A, CHAP. 2, SECT. 3.
  2. PRIME DETAIL PARTS - 2 COATS MIL-P-6808. PRIME ASSY - 2 COATS MIL-P-6808.
  3. COVER FLAP ASSY PER FAA PART 43.13-1A, CHAP. 3, FABRIC - CECONITE 101 OR EQUIV.

QTY	LOC	ITEM	MATERIAL	STOCK SIZE	QTY	LOC
1	1	-17	SPAR	.032 X 3.75 X 12.38	2	2
1	1	-16	L.E. SKIN	.020 X 9.50 X 17.0	1	1
1	1	-15	T.E. SPLICE	.020 X 3.38 X 4.12	2	2
1	1	-14	T.E. SPLICE	.020 X 4.50 X 17.13	2	2
1	1	-13	L.E. SKIN	.020 X 9.50 X 25.0	1	1
1	1	-12	OPP - 11		2	2
1	1	-11	CLIP	.025 X 1.25 X 2.31	2	2
1	1	-10	OPP - 9		2	2
1	1	-9	CLIP	.025 X 1.75 X 2.188	2	2
2	2	-8	GUSSET	.025 X 2.12 X 2.63	2	2
1	1	-7	SPLICE PLATE	.032 X 2.31 X 6.63	2	2
1	1	-6	SPLICE ANGLE - LWR	.032 X 1.80 X 6.75	2	2
1	1	-5	SPLICE ANGLE - UPR	.032 X 1.80 X 6.75	2	2
-	-	-4	OPP - 3		1	1
-	-	-3	FLAP ASSY - LH		1	1
-	-	-2	OPP - 1		1	1
-	-	-1	FLAP ASSY - LH		1	1

FASTENER CODE  
 X MS 20470 ADX  
 X DIA.  
 P X CHERRY 20 RIV. (POP)  
 X DIA. (AAFG)  
 MIN. EM: 2 DIA.

DRAWN BY: *EBH/CLP* 6/14/79  
 CHECK BY:  
 SCALE: NOTED  
 TOL: ±.03  
 USED ON: SAC-2000

BUSHMASTER DESIGN LLC.  
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FLAP ASSY

SAC-2400 SH. 1-2