

NOTES:

- 1) EXISTING PIPER FITTING, INSTALL ON EXT. SPAR ASSY SAME AS ORIG. PA-22. SPAR USING EXISTING FASTENERS
- 2) LOCATE STRUT FITTING BY THESE DIMENSIONS
- 3) OPTIONAL: USE PIPER P/N 14401-06. TRIM TO CLEAR ADDED STIFFENERS
- 4) THIS SECTION OF SPAR ASSY IDENTICAL TO -1, -20PP, ASSY
- 5) ALTER AND 10134-1002, 6061-T6 EXT.
- 6) 2 COATS MIL-P-23377 PRIMER ON DETAIL PARTS, 2 COATS ON ASSY.
- 7) -14#-15 CAN BE MACHINED FROM 6061-T6 PLATE WITH TOTAL THICKNESS = .210/.207.
- 8) OMIT 23-8-24 STIFFER WHEN SAE-2700 TANK INSTALLED USED.

